How to reduce the width of Jacksons Fencing framed panels

Thank you for choosing Jacksons Fencing. Our high quality fencing products will last for years and give you trouble-free service if you follow the installation instructions below, which are offered as a general guide.

Tools typically required

- Saw
- Drill
- Hammer
- Chisel
- Screwdrivers
- Carpenter’s square
- Tape measure
- Pencil

Horizontal Woven Panels

You will typically need the following items, purchased separately:
- 2 no. combi slat 17mm x 40mm x 2010mm
- 14no. M4x40 stainless steel screws
- 2no. 60mm Stainless steel screws
- 50no. 22mm panel screws
- 40no. 30mm nails
- Jakcure Cut & Treat - to be applied to all cut ends prior to re-assembly

1) Measure the required panel width.

2) Cut 2 notches (17mm x 40mm) in top/bottom rails, to receive the additional battens, as shown below (Fig1).

3) Remove one cover strip from the side to be cut. Lay down one batten into one notch and 2nd batten and removed cover strip to 2nd notch. Remember to keep the batten on top of cover strip. (Fig 2 & 3)

4) Fix in the supplied battens to the top and bottom rails with M4x40 screws (2 per batten on each rail), and then screw through the 2 battens which are now sandwiching the woven pales, every 300mm down the batten, clamp all the components together.

5) Cut panel to required width, down the outside of the newly created side frame.
If you need to reduce the panel width close to a vertical support batten (that is already in the panel) first fix the individual pales to this support batten, with a 22mm panel screw through the end of each pale, prior to any other modification work. You then have two options:

1) Cut the width of the panel right through the top / bottom rails and pales. Cut to length and insert an additional batten between the pales, parallel to the original support batten at the new edge of the panel. Then remove the two side cover strips (38x7x1775) from the edge of the panel and re-fix them over the ends of the pales and through into the additional support batten, using 30mm nails spaced every other pale on each side, ie approx 150mm apart.

2) Alternatively, with careful cutting of the top and bottom rails (to re-form the tenons) and careful pale cutting, it is possible to remove and re-use the original side frame and then re-use the side cover strips as described above.

View from top of panel

![Diagram showing reduction of panel width]

**Fig 1.**

Notch to take new battens

1830mm panel width

Cut to required width

**Fig 2.**

**Fig 3.**
**Hit and Miss Panels**

You will typically need the following items, purchased separately:

1no. side frame and 1no. side batten (17x45x1775) although the originals can usually be re-used
4no. 60mm stainless steel screws
20no. 22mm panel screws
4no. 40mm brads

**Jakcure Cut & Treat** - to be applied to all cut ends prior to re-assembly

1) Measure the required panel width.

2) The top and bottom rails need to be cut to form new tenons, which will fit into the recess in the side frame. The outer end of the tenon needs to be 25mm less than the new panel width and the tenon needs to be made to replicate the original.

3) The ends of the pales need to be cut so that they are 40mm less than the new panel width, ready to slot back into the 5mm deep channels in the side frame.

4) If the original side frame is being re-used, remove the off-cut pales and top and bottom rails, taking care not to damage the side frame.

5) Insert the side frame & side batten onto the top and bottom rails and hold the batten in the frame using 40mm brads and slot the pales into the channels.

6) Screw the side frame to the top / bottom rails with 60mm screws.

7) Nail the small 22mm panel screws to fix the pales in place.

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**Tongue and Groove Effect (T & G) and Paliframe Panels**

You will typically need the following items, purchased separately:

1no. T&G side frame
10no. 40mm brads (panel pins)
4no. 60mm stainless steel screws
4no. 30mm nails

**Jakcure Cut & Treat** - to be applied to all cut ends prior to re-assembly

1) Measure the required panel width.

2) The top and bottom rails need to be carefully cut to form new tenons, without damaging the vertical T&G pales. The newly tenoned rails will fit into the recess in the side frame. The outer end of the tenon needs to be 25mm less than the new panel width and the tenon needs to be made to replicate the original.

3) The intermediate horizontal support rail(s) on the rear of the panel (20mmx70mm) need to be cut to the new width of the panel ready to insert into the cut-outs on the back of the new side frame.

4) The outer edge of the last T&G pale needs to be approximately 30mm less than the new panel width, ready to slot into the recess in the side frame.

5) Insert the side frame onto the newly cut components.

6) Screw the side frame to the top / bottom rails with 60mm screws.

7) Screw the back rail(s) to the new side frame with 45mm screws.

8) Nail the last pale with the brads to fix it into the side frame.
Venetian and Canterbury Combi Panels
You will typically need the following items, purchased separately:
1no. T&G top / bottom rail  4no. 60mm stainless steel screws
2no. 90mm stainless steel screws (for Canterbury)  30no. 40mm brads (panel pins)
Jakcure Cut & Treat - to be applied to all cut ends prior to re-assembly
1) Measure the required panel width.

2) The top and bottom rails need to cut to the new width of the panel.

3) The horizontal pales need to be cut to 55mm less than the new panel width.

4) For Canterbury panel the intermediate rail needs to cut to re-form the tenon to insert into the side frame.

5) Insert the side frame (a T&G top / bottom rail in this case) onto the newly cut components.

6) Screw the top / bottom rails to the side frame with 60mm screws.

7) For Canterbury panel, screw the intermediate rail to the new side frame with 90mm screws.

8) Nail the pales with the brads to fix them into the side frame.

Chilham Panels
You will typically need the following items, purchased separately:
1no. side frame, although the original can sometimes be re-used
4no. 65mm stainless steel screws  10no. 40mm brads (panel pins)  8no. 30 mm nails
Jakcure Cut & Treat - to be applied to all cut ends prior to re-assembly
1) Measure the required panel width. The new side frame will only fix onto one of the 95x8mm pales, so you may need to check dimensions to see if the panel width allows this. You may wish to adjust both sides of a panel to achieve this. If a thicker ‘H-section’ happens to be at the new edge of the panel this could be used instead of the side frame. The width of an H-section can also be cut down its length to suit the new panel width.

2) The top and bottom rails need to be cut to form new tenons, which will fit into the recess in the side frame.

3) The last pale needs to be cut so it is 30mm less than the new panel width, ready to slot back into the side frame.

4) If the original side frame is being re-used, carefully prise out the last pale and remove the top and bottom rails, taking care not to damage the side frame.

5) Insert the side frame onto the top and bottom rails and slot the pale into the channel.

6) Nail the side frame to the top / bottom rails with 30mm nails, 2 on each side on each end.

7) Nail the 40mm brads to fix the last pales in place in the side frame.

Other panel types
Generally our other framed panels, such as Premier Trellis and Lattice can be modified in a similar way to the instructions given above. You will normally need a new piece of side frame material, and suitable fixings.
If you are in any doubt, please contact us for help, before modifying a panel.

Safety Notes:
Biocidal Products Regulation (EU528/2012):
Jakcured articles incorporate biocidal products to protect against wood destroying organisms. Active ingredients include: Copper(II)Carbonate / Copper(II)Hydroxide / Propiconazole / Tebuconazole Wear gloves when handling freshly treated wood. Avoid breathing dust when cutting. Dispose of off-cuts responsibly – do not